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SLIS032B-JULY 1995-REVISED JUNE 2015

TPIC6B595 Power Logic 8-Bit Shift Register

Technical

Documents

1 Features

- Low r_{DS(on)},5 Ω (Typical)
- Avalanche Energy, 30 mJ
- Eight Power DMOS Transistor Outputs of 150-mA Continuous Current
- Output Clamp Voltage, 50 V
- Devices are Cascadable
- Low-Power Consumption

2 Applications

- Instrumentation Clusters
- Tell-Tale Lamps
- LED Illumination and Controls
- Automotive Relay or Solenoids Drivers

3 Description

The TPIC6B595 device is a monolithic, high-voltage, medium-current power 8-bit shift register designed for use in systems that require relatively high load power. The device contains a built-in voltage clamp on the outputs for inductive transient protection. Power driver applications include relays, solenoids, and other medium current or high-voltage loads.

This device contains an 8-bit serial-in, parallel-out shift register that feeds an 8-bit D-type storage register. Data transfers through the shift and storage registers on the rising edge of the shift-register clock (SRCK) and the register clock (RCK), respectively. The storage register transfers data to the output buffer when shift-register clear (SRCLR) is high. When SRCLR is low, the input shift register is cleared. When output enable (\overline{G}) is held high, all data in the output buffers is held low and all drain outputs are off. When \overline{G} is held low, data from the storage register is transparent to the output buffers. When data in the output buffers is low, the DMOS-transistor outputs are off. When data is high, the DMOS transistor outputs have sink-current capability. The serial output (SER OUT) allows for cascading of the data from the shift register to additional devices.

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Outputs are low-side, open-drain DMOS transistors with output ratings of 50 V and 150-mA continuous sink-current capability. Each output provides a 500-mA typical current limit at $T_c = 25^{\circ}$ C. The current limit decreases as the junction temperature increases for additional device protection.

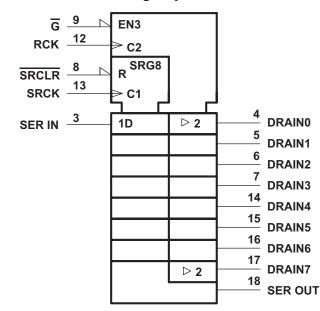
The TPIC6B595 is characterized for operation over the operating case temperature range of -40° C to 125°C.

Device	Information ⁽¹⁾
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PART NUMBER	PACKAGE	BODY SIZE (NOM)		
TDICCDEOE	SOIC (20)	12.80 mm × 7.50 mm		
TPIC6B595	PDIP (20)	24.33 mm × 6.35 mm		

(1) For all available packages, see the orderable addendum at the end of the data sheet.

Logic Symbol



This symbol is in accordance with ANSI/IEEE Std 91-1984 and IEC Publication 617-12.

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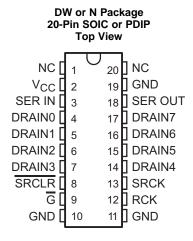
4 Revision History

 Added ESD Ratings table, Feature Description section, Device Functional Modes, Application and Implementation section, Power Supply Recommendations section, Layout section, Device and Documentation Support section, and Mechanical, Packaging, and Orderable Information section 	Page
section, Power Supply Recommendations section, Layout section, Device and Documentation Support section,	, and
nanges from Original (July 1995) to Revision A	Page
Changed SRCLR timing diagram	9

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5 Pin Configuration and Functions



NC - No internal connection

Pin Functions

PIN		I/O	DESCRIPTION		
NAME	NO.	1/0	DESCRIPTION		
DRAIN0	4				
DRAIN1	5				
DRAIN2	6				
DRAIN3	7	0	Open drein sutnut		
DRAIN4	14	0	Open-drain output		
DRAIN5	15				
DRAIN6	16				
DRAIN7	17				
G	9	I	Output enable, active-low		
GND	10, 11, 19	—	Power ground		
NC	1, 20	—	No internal connection		
RCK	12	I	Register clock		
SERIN	3	I	Serial data input		
SEROUT	18	0	Serial data output		
SRCK	15	I	Shift register clock		
SRCLR	8	I	Shift register clear, active-low		
VCC	2	I	Power supply		

6 Specifications

6.1 Absolute Maximum Ratings

over operating free-air temperature range (unless otherwise noted) ⁽¹⁾

		MIN	MAX	UNIT
V _{CC}	Logic supply voltage ⁽²⁾	-0.3	7	V
VI	Logic input voltage	-0.3	7	V
V_{DS}	Power DMOS drain-to-source voltage ⁽³⁾	-0.3	50	V
	Continuous source-to-drain diode anode current	0	500	mA
	Pulsed source-to-drain diode anode current ⁽⁴⁾	0	1	А
I _D	Pulsed drain current, each output, all outputs ON, $T_{C} = 25^{\circ}C^{(4)}$	0	500	mA
I _D	Continuous drain current, each output, all outputs ON, $T_C = 25^{\circ}C^{(4)}$	0	150	mA
I _{DM}	Peak drain current single output, $T_C = 25^{\circ}C^{(4)}$	0	500	mA
E _{AS}	Single-pulse avalanche energy (see Figure 11)	0	30	mJ
I _{AS}	Avalanche current ⁽⁵⁾	0	500	mA
	Continuous total dissipation	See Therma	al Information	
TJ	Operating virtual junction temperature	-40	150	°C
T _C	Operating case temperature	-40	125	°C
T _{stg}	Storage temperature	-65	150	°C

(1) Stresses beyond those listed under *Absolute Maximum Ratings* may cause permanent damage to the device. These are stress ratings only, which do not imply functional operation of the device at these or any other conditions beyond those indicated under *Recommended Operating Conditions*. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

2) All voltage values are with respect to GND.

(3) Each power DMOS source is internally connected to GND.

(4) Pulse duration \leq 100 µs and duty cycle \leq 2%.

(5) DRAIN supply voltage = 15 V, starting junction temperature (T_{JS}) = 25°C, L = 1.5 H, I_{AS} = 200 mA (see Figure 11).

6.2 ESD Ratings

					VALUE	UNIT
			Human-body model (HBM), per AEC Q100-	-002 ⁽¹⁾	±2000	
V	ESD)	Electrostatic discharge	Channed device model (CDM) and AEC	All pins	±500	V
V (E	-50)		Charged-device model (CDM), per AEC Q100-011	Corner pins (1, 10, 20, 11)	±750	v

(1) AEC Q100-002 indicates that HBM stressing shall be in accordance with the ANSI/ESDA/JEDEC JS-001 specification.

6.3 Recommended Operating Conditions

over operating free-air temperature range (unless otherwise noted)

		MIN	NOM MAX	
V_{CC}	Logic supply voltage	4.5	5.5	5 V
V_{IH}	High-level input voltage	0.85 V _{CC}		V
V_{IL}	Low-level input voltage		0.15 V _{C0}	; V
	Pulsed drain output current, $T_C = 25^{\circ}C$, $V_{CC} = 5 \text{ V}$, all outputs on ⁽¹⁾⁽²⁾ (see Figure 7)	-500	500) mA
t _{su}	Setup time, SER IN high before SRCKM↑ (see Figure 9)	20		ns
t _h	Hold time, SER IN high after SRCKM ↑, (see Figure 9)	20		ns
tw	Pulse duration (see Figure 9)	40		ns
T _C	Operating case temperature	-40	125	°C

(1) Pulse duration $\leq 100 \ \mu s$ and duty cycle $\leq 2\%$.

(2) Technique should limit $T_J - T_C$ to 10°C maximum.

6.4 Thermal Information

			TPIC6B595		
	THERMAL METRIC ⁽¹⁾	DW (SOIC)	N (PDIP)	UNIT	
		20 PINS	20 PINS		
$R_{\theta JA}$	Junction-to-ambient thermal resistance	75.3	57	°C/W	
R _{0JC(top)}	Junction-to-case (top) thermal resistance	39.8	58.5	°C/W	
$R_{\theta JB}$	Junction-to-board thermal resistance	43.1	38	°C/W	
Ψ _{JT}	Junction-to-top characterization parameter	15.4	25.2	°C/W	
Ψ_{JB}	Junction-to-board characterization parameter	42.6	37.9	°C/W	

(1) For more information about traditional and new thermal metrics, see the Semiconductor and IC Package Thermal Metrics application report, SPRA953.

6.5 Electrical Characteristics

over operating free-air temperature range (unless otherwise noted)

	PARAMETER	TE	EST CONDITIONS	MIN	TYP	MAX	UNIT
V _{(BR)DSX}	Drain-to-source breakdown voltage	I _D = 1 mA		50			V
V_{SD}	Source-to-drain diode forward voltage	I _F = 100 mA			0.85	1	V
V	High-level output voltage, SER	I _{OH} = −20 μA,	$V_{CC} = 4.5 V$	4.4	4.49		V
V _{OH}	OŪT	$I_{OH} = -4 \text{ mA},$	$V_{CC} = 4.5 V$	4	4.2		v
V	Low-level output voltage, SER	$I_{OL} = 20 \ \mu A$,	$V_{CC} = 4.5 V$		0.005	0.1	V
V _{OL}	OUT	$I_{OL} = 4 \text{ mA},$	$V_{CC} = 4.5 V$		0.3	0.5	v
I _{IH}	High-level input current	$V_{CC} = 5.5 V,$	$V_{I} = V_{CC}$			1	μA
IIL	Low-level input current	$V_{CC} = 5.5 V,$	$V_{I} = 0$			-1	μA
	Leois cumplu cumpat		All outputs OFF		20	100	۵
I _{CC}	Logic supply current	V _{CC} = 5.5 V	All outputs ON		150	300	μA
I _{CC(FRQ)}	Logic supply current at frequency	f _{SRCK} = 5 MHz, All outputs off,	C _L = 30 pF, See Figure 9 and Figure 2		0.4	5	mA
I _N	Nominal current	$V_{DS(on)} = 0.5 \text{ V},$ $I_{N} = I_{D},$ $T_{C} = 85^{\circ}\text{C}$	See (1)(2)(3)		90		mA
		$V_{DS} = 40 V,$	$V_{CC} = 5.5 V$		0.1	5	
I _{DSX}	OFF-state drain current	V _{DS} = 40 V T _C = 125°C	V _{CC} = 5.5 V		0.15	8	μA
		$I_D = 100 \text{ mA},$ $V_{CC} = 4.5 \text{ V}$			4.2	5.7	
r _{DS(on)}	Static drain-source ON-state resistance	$I_D = 100 \text{ mA},$ $T_C = 125^{\circ}\text{C},$ $V_{CC} = 4.5 \text{ V}$	See ⁽¹⁾ and ⁽²⁾ and Figure 3 and Figure 4		6.8	9.5	Ω
		I _D = 350 mA, V _{CC} = 4.5 V			5.5	8	

(1)

Technique should limit $T_J - T_C$ to 10°C maximum. These parameters are measured with voltage-sensing contacts separate from the current-carrying contacts.

(2) (3) Nominal current is defined for a consistent comparison between devices from different sources. It is the current that produces a voltage drop of 0.5 V at $T_C = 85^{\circ}C$.



6.6 Switching Characteristics

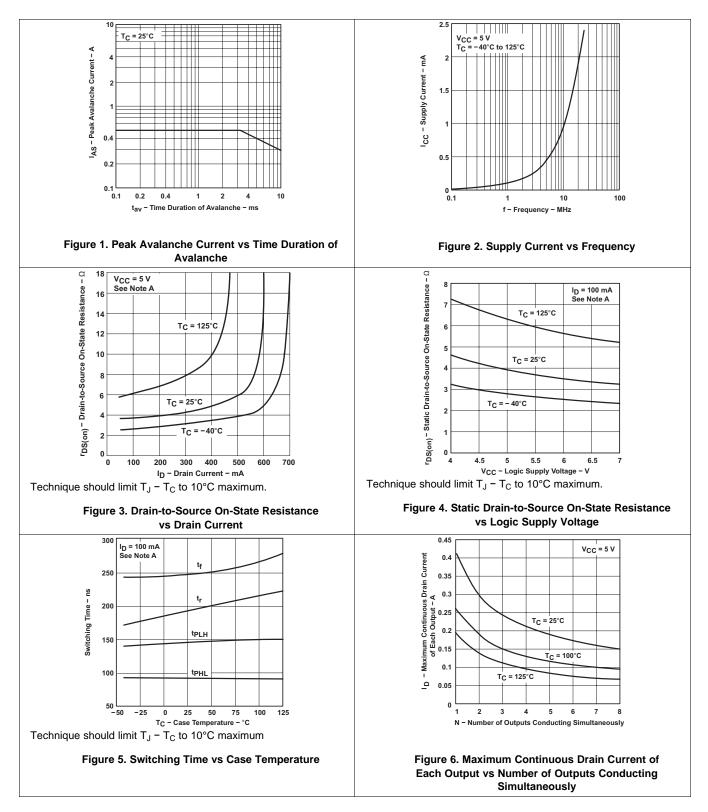
 $V_{CC} = 5 \text{ V}, \text{ T}_{C} = 25^{\circ}\text{C}$

	DADAMETED	TERT CONDITIONS		TVD		
	PARAMETER	TEST CONDITIONS	MIN	ТҮР	MAX	UNIT
t _{PLH}	Propagation delay time, low-to-high-level output from G			150		ns
t _{PHL}	Propagation delay time, high-to-low-level output from G	$C_L = 30 \text{ pF}, I_D = 100 \text{ mA}, \text{ See Figure 5}, Figure 8 and Figure 9$		90		ns
t _r	Rise time, drain output			200		ns
t _f	Fall time, drain output			200		ns
t _a	Reverse-recovery-current rise time	$I_F = 100 \text{ mA}, \text{ di/dt} = 10 \text{ A/}\mu\text{s}^{(1)}$		100		ns
t _{rr}	Reverse-recovery time	See Figure 10		300		

Technique should limit T_J - T_C to 10°C maximum.
 These parameters are measured with voltage-sensing contacts separate from the current-carrying contacts.



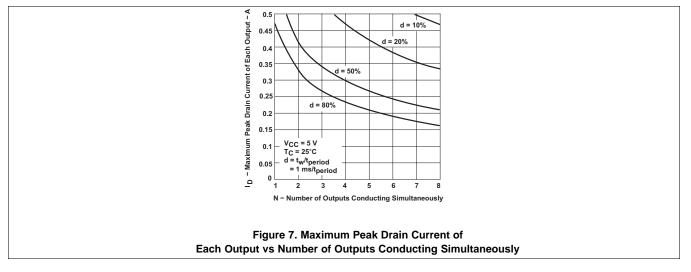
6.7 Typical Characteristics



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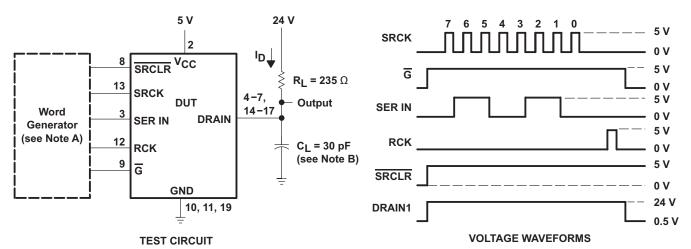
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Typical Characteristics (continued)



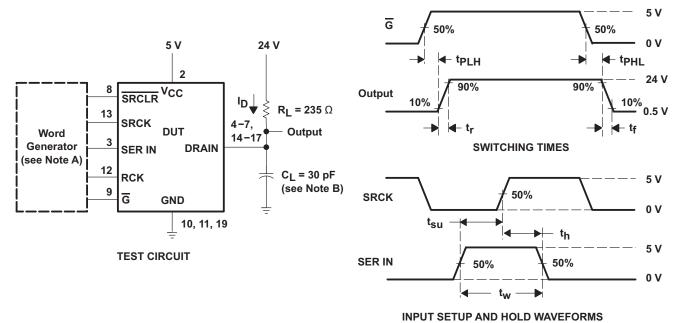


7 Parameter Measurement Information



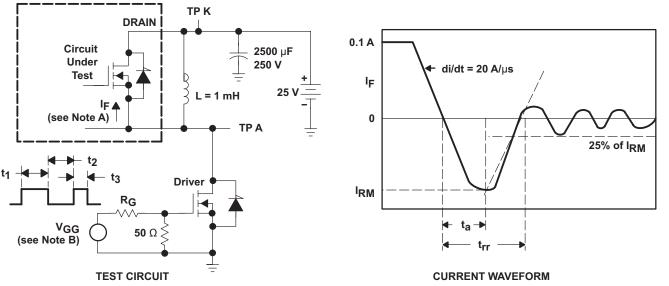
- A. The word generator has the following characteristics: $t_r \le 10$ ns, $t_f \le 10$ ns, $t_w = 300$ ns, pulsed repetition rate (PRR) = 5 kHz, $Z_0 = 50 \Omega$.
- B. C_L includes probe and jig capacitance.

Figure 8. Resistive-Load Test Circuit and Voltage Waveforms



- A. The word generator has the following characteristics: $t_r \le 10$ ns, $t_f \le 10$ ns, $t_w = 300$ ns, pulsed repetition rate (PRR) = 5 kHz, $Z_O = 50 \Omega$.
- B. C_L includes probe and jig capacitance.

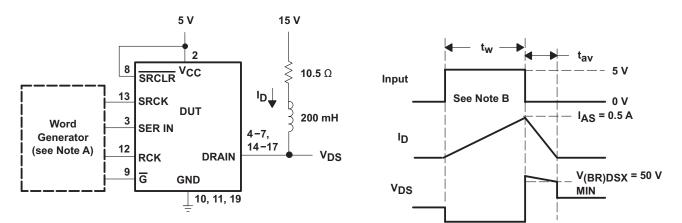
Figure 9. Test Circuit, Switching Times, and Voltage Waveforms



Parameter Measurement Information (continued)

- A. The DRAIN terminal under test is connected to the TP K test point. All other terminals are connected together and connected to the TP A test point.
- B. The V_{GG} amplitude and R_G are adjusted for di/dt = 20 A/ μ s. A V_{GG} double-pulse train is used to set I_F = 0.1 A, where t₁ = 10 μ s, t₂ = 7 μ s, and t₃ = 3 μ s.

Figure 10. Reverse-Recovery-Current Test Circuit and Waveforms of Source-to-Drain Diode



SINGLE-PULSE AVALANCHE ENERGY TEST CIRCUIT



- A. The word generator has the following characteristics: $t_r \le 10$ ns, $t_f \le 10$ ns, $Z_0 = 50 \Omega$.
- B. Input pulse duration, t_w , is increased until peak current $I_{AS} = 0.5$ mA. Energy test level is defined as $E_{AS} = I_{AS} \times V_{(BR)DSX} \times t_{av}/2 = 30$ mJ.

Figure 11. Single-Pulse Avalanche Energy Test Circuit and Waveforms

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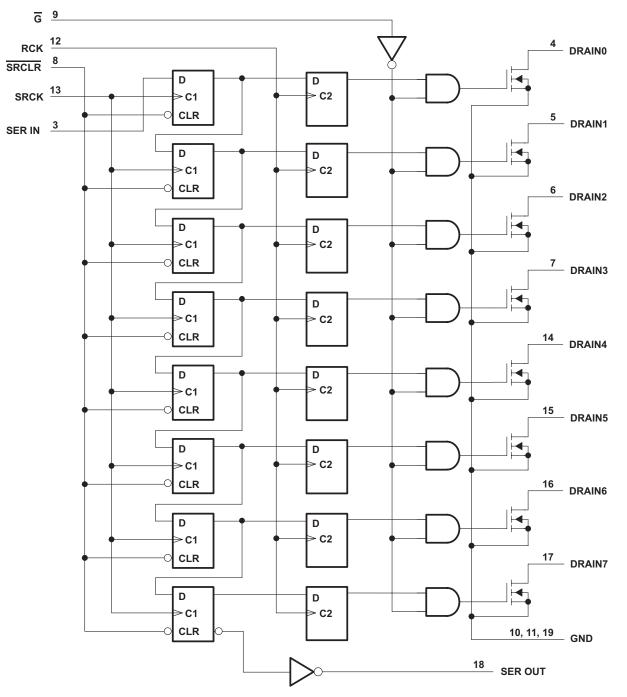


8 Detailed Description

8.1 Overview

The TPIC6B595 device is a monolithic, high-voltage, medium-current power 8-bit shift register designed for use in systems that require relatively high load power. The device contains a built-in voltage clamp on the outputs for inductive transient protection, so it can also drive relays, solenoids, and other medium-current or high-voltage loads.

8.2 Functional Block Diagram





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Functional Block Diagram (continued)

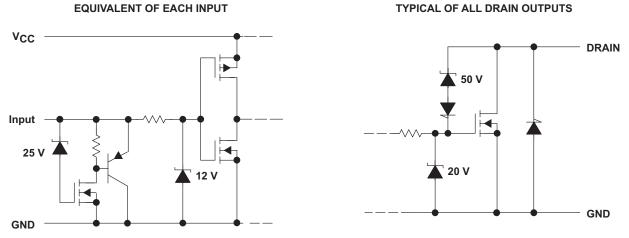


Figure 13. Schematic of Inputs

8.3 Feature Description

8.3.1 Serial-In Interface

This device contains an 8-bit serial-in, parallel-out shift register that feeds an 8-bit D-type storage register. Data transfers through both the shift and storage registers on the rising edge of the shift register clock (SRCK) and the register clock (RCK), respectively. The storage register transfers data to the output buffer when shift register clear (SRCLR) is high.

8.3.2 Clear Register

A logical low on (SRCLR) clears all registers in the device. TI suggests clearing the device during power up or initialization.

8.3.3 Output Control

Holding the output enable (\overline{G}) high holds all data in the output buffers low, and all drain outputs are off. Holding (\overline{G}) low makes data from the storage register transparent to the output buffers. When data in the output buffers is low, the DMOS transistor outputs are OFF. When data is high, the DMOS transistor outputs have sink-current capability. This pin can also be used for global PWM dimming.

8.3.4 Cascaded Application

The serial output (SER OUT) allows for cascading of the data from the shift register to additional devices. Connect the device (SEROUT) pin to the next device (SERIN) for daisy Chain. This provides improved performance for applications where clock signals may be skewed, devices are not located near one another, or the system must tolerate electromagnetic interference.

8.3.5 Current Limit Function

Outputs are low-side, open-drain DMOS transistors with output ratings of 50 V and 150-mA continuous sink current capability. Each output provides a 500-mA typical current limit at $T_c = 25$ °C. The current limit decreases as the junction temperature increases for additional device protection.



8.4 Device Functional Modes

8.4.1 Operation With $V(V_{CC}) < 4.5$ (Minimum $V(V_{CC})$)

This device works normally during 4.5 V \leq V(V_{CC}) \leq 5.5 V, when operation voltage is lower than 4.5 V. TI can't ensure the behavior of device, including communication interface and current capability.

8.4.2 Operating With 5.5 V < $V(V_{CC})$ < 6 V

This device works normally during this voltage range, but reliability issues may occur while the device works for a long time in this voltage range.

9 Application and Implementation

NOTE

Information in the following applications sections is not part of the TI component specification, and TI does not warrant its accuracy or completeness. TI's customers are responsible for determining suitability of components for their purposes. Customers should validate and test their design implementation to confirm system functionality.

9.1 Application Information

The TPIC6B595 device is a serial-in parallel-out, Power+LogicE 8-bit shift register with low-side switch DMOS outputs rating of a 150 mA per channel. The device is designed for use in systems that require relatively high load power. The device contains a built-in voltage clamp on the outputs for inductive transient protection. Power driver applications include relays, solenoids, and other medium currentor high-voltage loads. The following focuses on automotive cluster applications for the TPIC6B595 device.

9.2 Typical Application

The typical application of the TPIC6B595 device is the automotive cluster driver. In this example, two TPIC6B595 power shift registers are cascaded and used to turn on LEDs in the cluster panel. In this case, the LED must be updated after all 16 bits of data have been loaded into the serial shift registers. MCU outputs the data to the serial input (SER IN) while clocking the shift register clock (SRCK). After the 16th clock, a pulse to the register clock (RCK) transfers the data to the storage registers. If output enable (G) is low, then the LEDs are turned ON corresponding to the status word with ones being ON and zeros OFF. With this simple scheme, MCU use SPI interface can turn on 16 LEDs using only two ICs as illustrated in Figure 14.

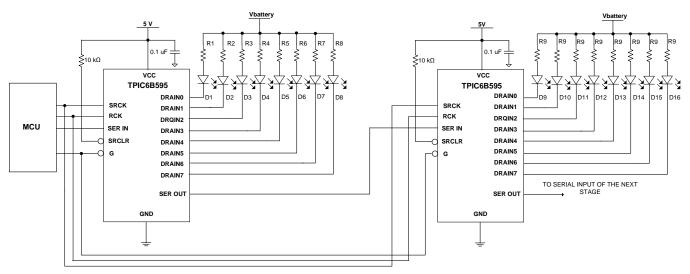


Figure 14. Typical Application Schematic

9.2.1 Design Requirements

Use the design parameters in Table 1 for this design example.

	•
DESIGN PARAMETER	EXAMPLE VALUE
VSUPPLY	9-16 V
V(D1), V(D2), V(D3), V(D4), V(D5), V(D6), V(D7), V(D8)	2 V
V(D9), V(D10), V(D11), V(D12), V(D13), V(D14), V(D15), V(D16)	3.3 V
I(D1), I(D2), I(D3), I(D4), I(D5), I(D6),I(D7), I(D8)	20mA When Vbattery is 12 V
I(D9), I(D10), I(D11), I(D12), I(D13), I(D14),I(D15), I(D16)	30mA When Vbattery is 12 V



9.2.2 Detailed Design Procedure

To begin the design process, one must decide on a few parameters. The designer must know the following:

- Vsupply LED supply is connect battery directly or fix voltage, this application connect the battery directly.
- V(Dx) LED forward voltage
- I(Dx) LED setting current when battery is 12 V. R1,R2,R3,R4,R5,R6,R7,R8

$$R1 = R2 = R3 = R4 = R5 = R6 = R7 = R8 = \frac{(V \, supply - V(Dx))}{I(Dx)} = \frac{(12V - 2V)}{0.02A} = 500\Omega$$
(1)

When Vsupply is 9 V,

$$I(D1) = I(D2) = I(D3) = I(D4) = I(D5) = I(D6) = I(D7) = I(D8) = \frac{(V \text{ supply} - V(Dx))}{Rx} = 14mA$$
(2)

When Vsupply is 16 V,

$$I(D1) = I(D2) = I(D3) = I(D4) = I(D5) = I(D6) = I(D7) = I(D8) = \frac{(V \text{ supply} - V(Dx))}{Rx} = 28mA$$
(3)

R9,R10,R11,R12,R13,R14,R15,R16

$$R9 = R10 = R11 = R12 = R13 = R14 = R15 = R16 = \frac{(V \, supply - V(Dx))}{I(Dx)} = \frac{(12V - 3.3V)}{0.03A} = 290\Omega \tag{4}$$

When Vsupply is 9 V,

$$I(D9) = I(D10) = I(D11) = I(D12) = I(D13) = I(D14) = I(D15) = I(D16) = \frac{(V \text{ supply} - V(Dx))}{Rx} = 19.7 \text{ mA}$$
(5)

When Vsupply is 16 V,

$$I(D9) = I(D10) = I(D11) = I(D12) = I(D13) = I(D14) = I(D15) = I(D16) = \frac{(V \text{ supply} - V(Dx))}{Rx} = 43.8 \text{ mA}$$
(6)

NOTE

If customers can accept the current variation when battery voltage is changing, they can connect to the battery directly. If customers need the less variation of current, they must use the voltage regulator as supply voltage of LED, or change to constant current LED driver directly.

9.2.3 Application Curve

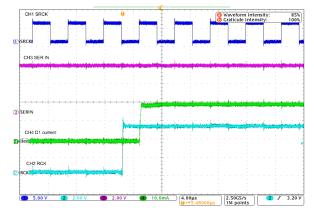


Figure 15. CH1 is SRCK, CH2 is RCK, CH3 is SER IN, CH4 is D1 current

TPIC6B595

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10 Power Supply Recommendations

The TPIC6B595 device is designed to operate from an input voltage supply range from 4.5 V and 5.5 V. This input supply should be well regulated. TI recommends placing the ceramic bypass capacitors near the VCC pin.

11 Layout

11.1 Layout Guidelines

There is no special layout requirement for the digital signal pin; the only requirement is placing the ceramic bypass capacitors near the corresponding pin. Because the TPIC6B595 device does not have a thermal shutdown protection function, to prevent thermal damage, T_J must be less than 150°C. If the total sink current is high, the power dissipation might be large. The devices are currently not available in the thermal pad package, so good PCB design can optimize heat transfer, which is absolutely essential for the long-term reliability of the device. Maximize the copper coverage on the PCB to increase the thermal conductivity of the board, because the major heat-flow path from the package to the ambient is through the copper on the PCB. Maximum copper is extremely important when the design does not include heat sinks attached to the PCB on the other side of the package.

- Add as many thermal vias as possible directly under the package ground pad to optimize the thermal conductivity of the board.
- All thermal vias should be either plated shut or plugged and capped on both sides of the board to prevent solder voids. To ensure reliability and performance, the solder coverage should be at least 85%.



11.2 Layout Example

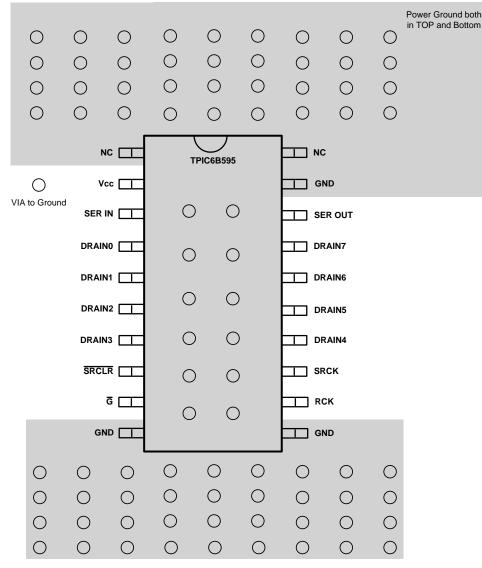


Figure 16. TPIC6B595 Layout Example



12 Device and Documentation Support

12.1 Community Resources

The following links connect to TI community resources. Linked contents are provided "AS IS" by the respective contributors. They do not constitute TI specifications and do not necessarily reflect TI's views; see TI's Terms of Use.

TI E2E[™] Online Community *TI's Engineer-to-Engineer (E2E) Community.* Created to foster collaboration among engineers. At e2e.ti.com, you can ask questions, share knowledge, explore ideas and help solve problems with fellow engineers.

Design Support TI's Design Support Quickly find helpful E2E forums along with design support tools and contact information for technical support.

12.2 Trademarks

E2E is a trademark of Texas Instruments. All other trademarks are the property of their respective owners.

12.3 Electrostatic Discharge Caution



These devices have limited built-in ESD protection. The leads should be shorted together or the device placed in conductive foam during storage or handling to prevent electrostatic damage to the MOS gates.

12.4 Glossary

SLYZ022 — TI Glossary.

This glossary lists and explains terms, acronyms, and definitions.

13 Mechanical, Packaging, and Orderable Information

The following pages include mechanical, packaging, and orderable information. This information is the most current data available for the designated devices. This data is subject to change without notice and revision of this document. For browser-based versions of this data sheet, refer to the left-hand navigation.



PACKAGING INFORMATION

Orderable Device	Status (1)	Package Type	Package Drawing	Pins	Package Qty	Eco Plan (2)	Lead/Ball Finish (6)	MSL Peak Temp	Op Temp (°C)	Device Marking (4/5)	Samples
TPIC6B595DW	ACTIVE	SOIC	DW	20	25	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	-40 to 125	TPIC6B595	Samples
TPIC6B595DWG4	ACTIVE	SOIC	DW	20	25	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM		TPIC6B595	Samples
TPIC6B595DWR	ACTIVE	SOIC	DW	20	2000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	-40 to 125	TPIC6B595	Samples
TPIC6B595DWRG4	ACTIVE	SOIC	DW	20	2000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM		TPIC6B595	Samples
TPIC6B595N	ACTIVE	PDIP	Ν	20	20	Pb-Free (RoHS)	CU NIPDAU	N / A for Pkg Type	-40 to 125	TPIC6B595N	Samples

⁽¹⁾ The marketing status values are defined as follows:

ACTIVE: Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

PREVIEW: Device has been announced but is not in production. Samples may or may not be available.

OBSOLETE: TI has discontinued the production of the device.

(2) Eco Plan - The planned eco-friendly classification: Pb-Free (RoHS), Pb-Free (RoHS Exempt), or Green (RoHS & no Sb/Br) - please check http://www.ti.com/productcontent for the latest availability information and additional product content details.

TBD: The Pb-Free/Green conversion plan has not been defined.

Pb-Free (RoHS): TI's terms "Lead-Free" or "Pb-Free" mean semiconductor products that are compatible with the current RoHS requirements for all 6 substances, including the requirement that lead not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, TI Pb-Free products are suitable for use in specified lead-free processes.

Pb-Free (RoHS Exempt): This component has a RoHS exemption for either 1) lead-based flip-chip solder bumps used between the die and package, or 2) lead-based die adhesive used between the die and leadframe. The component is otherwise considered Pb-Free (RoHS compatible) as defined above.

Green (RoHS & no Sb/Br): TI defines "Green" to mean Pb-Free (RoHS compatible), and free of Bromine (Br) and Antimony (Sb) based flame retardants (Br or Sb do not exceed 0.1% by weight in homogeneous material)

⁽³⁾ MSL, Peak Temp. - The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

⁽⁴⁾ There may be additional marking, which relates to the logo, the lot trace code information, or the environmental category on the device.

(5) Multiple Device Markings will be inside parentheses. Only one Device Marking contained in parentheses and separated by a "~" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Device Marking for that device.



PACKAGE OPTION ADDENDUM

15-Sep-2014

⁽⁶⁾ Lead/Ball Finish - Orderable Devices may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead/Ball Finish values may wrap to two lines if the finish value exceeds the maximum column width.

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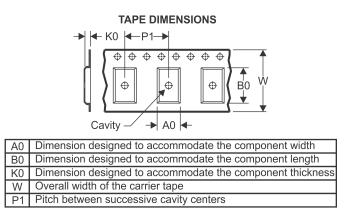
PACKAGE MATERIALS INFORMATION

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TAPE AND REEL INFORMATION





QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE



*All dimensions are nominal	

Device	Package Type	Package Drawing		SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
TPIC6B595DWR	SOIC	DW	20	2000	330.0	24.4	10.8	13.3	2.7	12.0	24.0	Q1

TEXAS INSTRUMENTS

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PACKAGE MATERIALS INFORMATION

15-Sep-2014



*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)
TPIC6B595DWR	SOIC	DW	20	2000	367.0	367.0	45.0

N (R-PDIP-T**)

PLASTIC DUAL-IN-LINE PACKAGE

16 PINS SHOWN



NOTES:

- A. All linear dimensions are in inches (millimeters).B. This drawing is subject to change without notice.
- Falls within JEDEC MS-001, except 18 and 20 pin minimum body length (Dim A).
- \triangle The 20 pin end lead shoulder width is a vendor option, either half or full width.



DW0020A



PACKAGE OUTLINE

SOIC - 2.65 mm max height

SOIC



NOTES:

- 1. All linear dimensions are in millimeters. Dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M. 2. This drawing is subject to change without notice. 3. This dimension does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not
- exceed 0.15 mm per side.
- 4. This dimension does not include interlead flash. Interlead flash shall not exceed 0.43 mm per side.
- 5. Reference JEDEC registration MS-013.

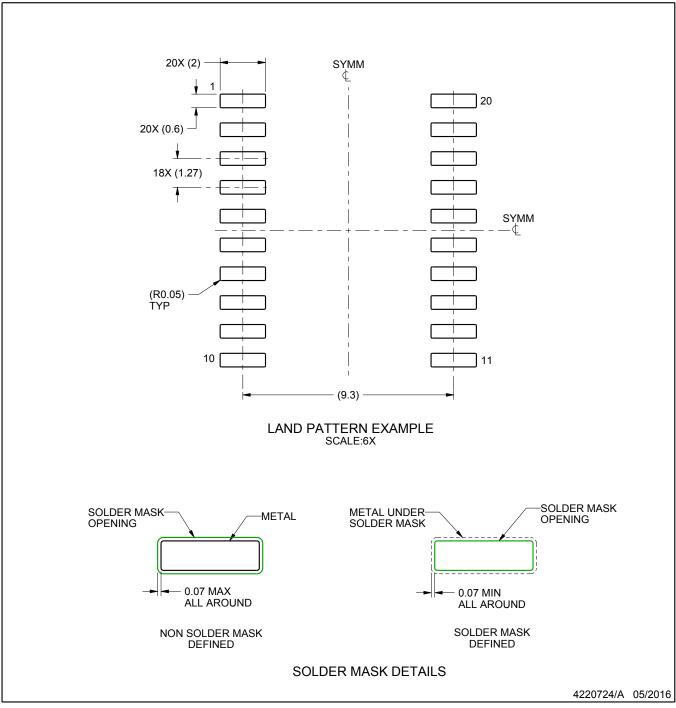


DW0020A

EXAMPLE BOARD LAYOUT

SOIC - 2.65 mm max height

SOIC



NOTES: (continued)

6. Publication IPC-7351 may have alternate designs.

7. Solder mask tolerances between and around signal pads can vary based on board fabrication site.



DW0020A

EXAMPLE STENCIL DESIGN

SOIC - 2.65 mm max height

SOIC



NOTES: (continued)

- 8. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.
- 9. Board assembly site may have different recommendations for stencil design.



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