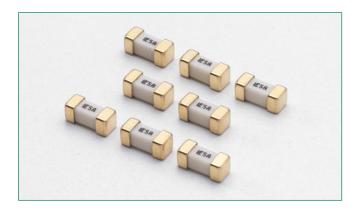
Surface Mount Fuses

NANO^{2®} > Very Fast-Acting Fuse > 451/453 Series

451/453 Series Fuse





Agency Approvals

Agency	Agency File Number	Ampere Range
c PL °us	E10480	6.3A - 20A
(29862	0.062A - 15A
PS	NBK030205-E10480A NBK030205-E10480B NBK101105-E184655	1A-1.6A 2A-5A 6.3A - 10A
c (UL) us	E10480	0.062A - 5A

Electrical Characteristics for Series

% of Ampere Rating	Ampere Rating	Opening Time
100%	0.062 – 20	4 hours, Minimum
200%	0.062 - 10	5 sec., Maximum
	12 – 20	20 sec., Maximum

Additional Information



Datasheet 451 Series



Datasheet 453 Series



Resources 451 Series



Resources 453 Series



Samples 451 Series



Samples 453 Series

Description

The Nano^{2®} SMF Fuse is a very small, Wire-in-Air (WIA) square shape surface mount fuse that was designed for secondary side circuit over-current protection applications. These fuses are designed for PCB using surface mount technology.

Features

- Very fast-acting
- Small size
- Wide range of current rating available (0.062A to 20A)
- Wide operating temperature range
- RoHS compliant and Halogen Free
- UL Listed and Recognized to UL/CSA/ NMX UL 248-1 and UL/ CSA/NMX UL 248-14 (see Agency Approvals)
- Conforms to DENAN's Appendix 3

Applications

- Notebook PC
- LCD/PDPTV
- LCD monitor
- LCD/PDP panel
- LCD backlight inverter
- Portable DVD player
- Power supply
- Networking
- PC server
- Cooling fan system

- Storage system
- Telecom system
- Wireless basestation
- · White goods
- Game console
- Office Automation equipment
- Battery charging circuit protection
- Industrial equipment

Surface Mount Fuses

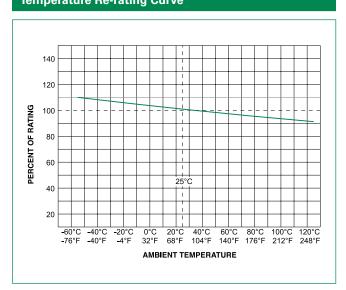
Electrical Specifications by Item

Ampere		Max	/oltage Interrupting Resistance Mel	Nominal Cold	Cold Nominal	Agency Approvals			
Rating (A)	Amp Code	Rating		Melting I ² t (A ² sec)	c 71 °us	(PS E	c (ÜL) us	
0.062	.062	125		5.5000	0.00019		Х		x
0.080	.080	125		4.0500	0.00033		Х		х
0.100	.100	125		3.1000	0.00138		Х		х
0.125	.125	125		1.7000	0.00286		X		x
0.160	.160	125		1.2157	0.0048		Х		х
0.200	.200	125		0.8372	0.0089		Х		Х
0.250	.250	125		0.5765	0.0158		Х		Х
0.315	.315	125	50A @125VAC/VDC	0.3918	0.0311		Х		Х
0.375	.375	125	300A @32VDC	0.4541	0.0442		Х		Х
0.400	.400	125	PSE: 100A @100VAC	0.4233	0.0551		×		Х
0.500	.500	125		0.3046	0.0824		X		Х
0.630	.630	125		0.2022	0.1381		X		Х
0.750	.750	125		0.1444	0.2143		X		х
0.800	.800	125		0.1355	0.2654		×		Х
1.00	001.	125		0.0780	0.6029		X	Х	х
1.25	1.25	125		0.0780	0.664		×	X	х
1.50	01.5	125		0.0630	0.853		X	Х	х
1.60	01.6	125		0.0580	1.060		×	х	х
2.00	002.	125		0.0367	0.530		Х	Х	Х
2.50	02.5	125		0.0286	1.029		×	Х	Х
3.00	003.	125	50A @125VAC/VDC	0.0227	1.650		X	Х	Х
3.15	3.15	125	10,000A @75VDC 300A @32VDC	0.0215	1.920		X	х	Х
3.50	03.5	125	PSE: 100A @100VAC	0.0200	2.469		X	х	Х
4.00	004.	125		0.0160	3.152		X	X	Х
5.00	005.	125		0.0125	5.566		Х	Х	Х
6.30	06.3	125	50A @125VAC/VDC	0.0096	9.170	Х	×	Х	
7.00	007.	125	400A @32VDC	0.0090	10.32	Х	X	х	
8.00	008.	125	PSE: 100A @100VAC	0.0077	20.23	х	×	X	
10.0	010.	125	35A @125 VAC/ 50A @125 VDC 400A @32 VDC PSE: 100A @100VAC	0.0056	26.46	х	X	X	
12.0	012.	65	150A @65VDC	0.0049	47.97	х	×		
15.0	015.	65	100A @65VAC	0.0037	97.82	х	Х		
20.0	020.	65	400A @32VDC	0.00244	154	X			

Notes: - I²t calculated at 8ms. - Resistance is measured at 10% of rated current, 25°C

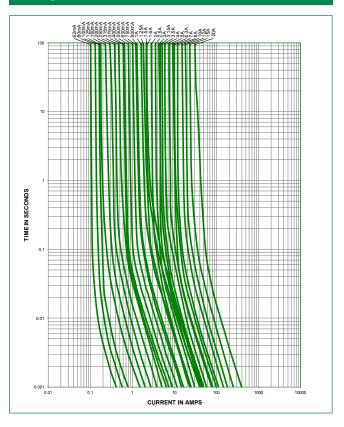


Temperature Re-rating Curve



Note: Rerating depicted in this curve is in addition to the standard derating of 25% for continuous operation.

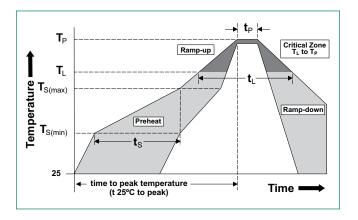
Average Time Current Curves



Soldering Parameters

Reflow Condition		Pb – Free assembly	
Pre Heat	-Temperature Min (T _{s(min)})	150°C	
	-Temperature Max (T _{s(max)})	200°C	
	-Time (Min to Max) (t _s)	60 – 180 secs	
Average ram	5°C/second max.		
T _{S(max)} to T _L - Ramp-up Rate		5°C/second max.	
Reflow	-Temperature (T _L) (Liquidus)	217°C	
	- Temperature (t _L)	60 - 150 seconds	
Peak Temperature (T _P)		260 ^{+0/-5} °C	
Time within 5°C of actual peak Temperature (t _p)		20 - 40 seconds	
Ramp-down Rate		5°C/second max.	
Time 25°C to peak Temperature (T _p)		8 minutes max.	
Do not exceed		260°C	

Wave Soldering Parameters 260°C Peak Temperature, 10 seconds max.



Surface Mount Fuses

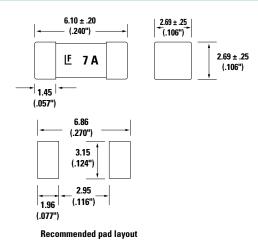
NANO^{2®} > Very Fast-Acting Fuse > 451/453 Series

Product Characteristics

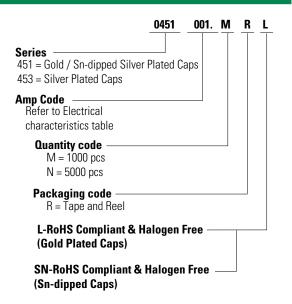
	Body: Ceramic	
	Terminations:	
Materials	Gold-Plated Caps / Sn-dipped Silver Plated Caps (451 RoHS/HF series)	
	Silver-plated Caps (451MR RoHS ratings below 375mA and 453 RoHS Series)	
Product Marking	Brand, Ampere Rating	
Operating Temperature	-55°C to 125°C	
Moisture Sensitivity Level	Level 1, J-STD-020	
Solderability	MIL-STD-202, Method 208	
Insulation Resistance	MIL-STD-202, Method 302, Test Condition A	
(after Opening)	(10,000 ohms minimum)	

Thermal Shock	MIL-STD-202, Method 107, Test Condition B, 5 cycles, -65°C / +125°C, 15 minutes @ each extreme
Mechanical Shock	MIL-STD-202, Method 213, Test I: Deenergized. 100G's pk amplitude, sawtooth wave 6ms duration, 3 cycles XYZ+xyz = 18 shocks
Vibration	MIL-STD-202, Method 201: 0.03" amplitude, 10-55 Hz in 1 min. 2hrs each XYZ=6hrs
Moisture Resistance	MIL-STD-202, Method 106, 10 cycles
Salt Spray	MIL-STD-202, Method 101, Test Condition B (48hrs)
Resistance to Soldering Heat	MIL-STD-202, Method 210, Test condition B (10 sec at 260°C)

Dimensions



Part Numbering System



NOTE: "L" suffix applies to 451 series only

453 series is available only as RoHS compliant version and does not require "L" suffix. Please do not include "L" suffix within 453 series ordering instructions.

Packaging

Packaging Option	Packaging Specification	Quantity	Quantity & Packaging Code
12mm Tape and Reel	EIA RS-481-2 (IEC 286, part 3)	5000	NR
12mm Tape and Reel	EIA RS-481-2 (IEC 286, part 3)	1000	MR

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